

Test medium: water glycol

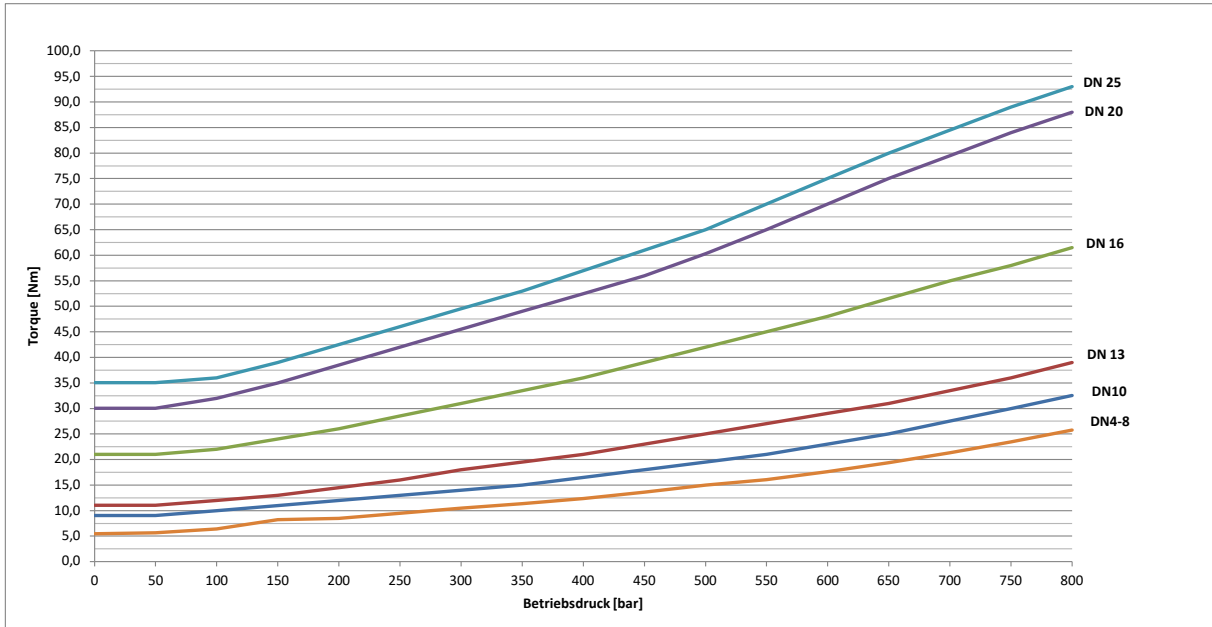
Listed torque values (Md) are without safety factor. We recommend to add the following safety factors:

greasing media (e.g. oil):

Safety factor Md x 1,5

degreasing media (gas, water, etc.):

Safety factor Md x 2,0



Torque values are valid for the following valve series:

BKH, BKHP800, MKHP800, BK3(S), BK3K, KHZ, KH-SAE, KH-ISO, PKH, PK3(S)

Maximum allowed stem torque (MAST)

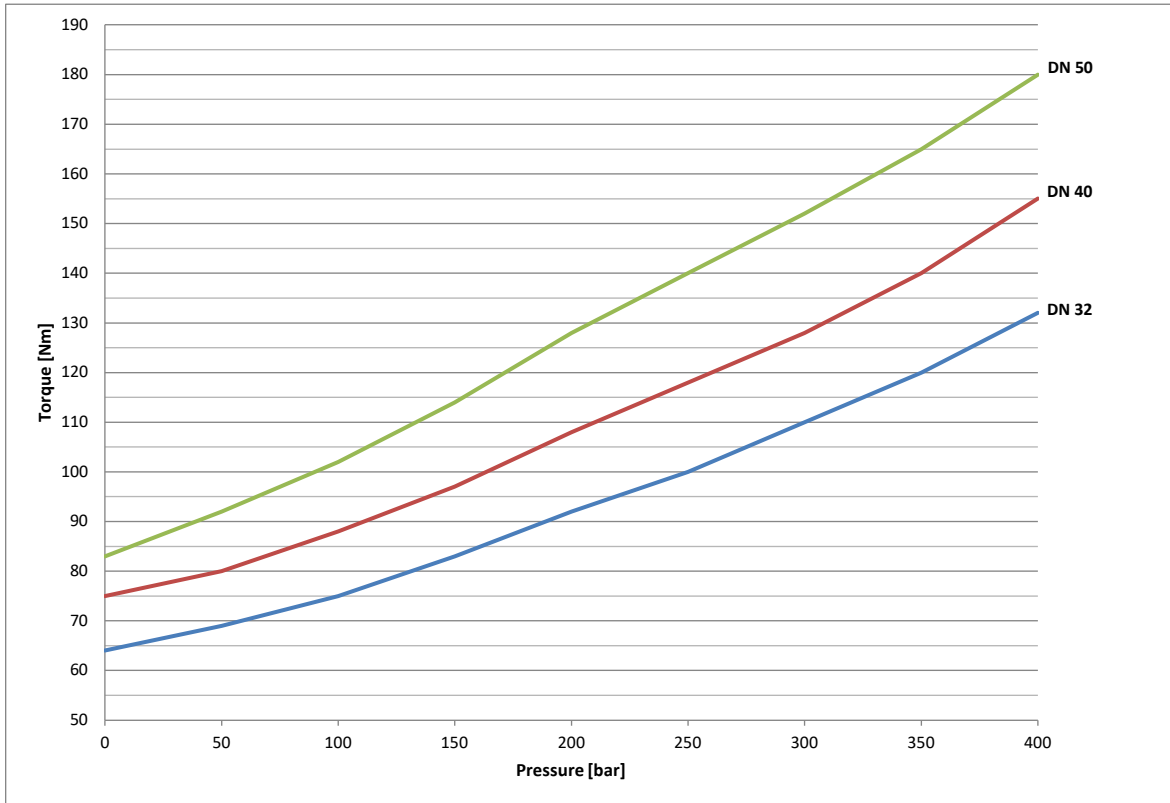
Size [DN]	4-8	10	13	16	20	25
MAST	30 Nm	40 Nm	50 Nm	75 Nm	115 Nm	115Nm

Test medium: water glycol

Listed torque values (Md) are without safety factor. We recommend to add the following safety factors:

greasing media (e.g. oil): Safety factor Md x 1,5

degreasing media (gas, water, etc.): Safety factor Md x 2,0



Torque values are valid for the following valve series:

MKHP, KHZ, KH-SAE, KH-ISO, KH-FF, BK3(S), BK3K, PKH, PK3(S).

Maximum allowed stem torque (MAST)

Size [DN]	32	40	50
MAST	300 Nm	330 Nm	380 Nm