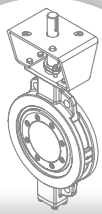




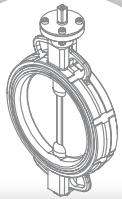
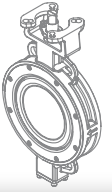
AP/APM series Pneumatic Rotary Actuators

OUR PRODUCTION



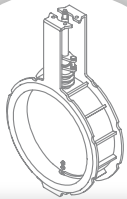
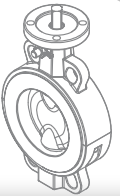
501M series - Triple Eccentric Metal Seated Butterfly Valves

401N series - Double Eccentric Butterfly Valves



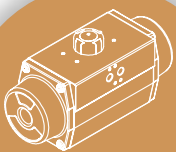
301 / 301E series - Butterfly Valves with rubber seat

301TSS / 301TT series - Butterfly Valves with PTFE lined



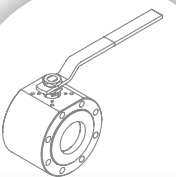
HT600 series - Damper valves for high temperature

AP / APM series - Pneumatic Rotary Actuators



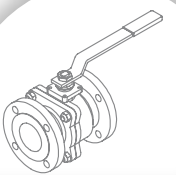
APG series - Schotch Yoke Pneumatic Actuators

S10 series - Wafer Flat Body Ball Valves

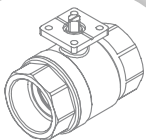


S20 series - Two-pieces 800 p.s.i. Ball Valves

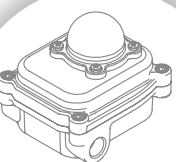
S30 series - Split Body Ball Valves



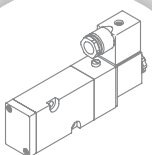
S40, S50, S60, S70, S80 series - Threaded actuated and manual ball valves



MBX series - Limit Switch Box



SVS series - Solenoid valve 5/2 or 3/2 way



ACCESSORIES



Sirca International SpA was founded in the late seventies, and started doing business as a manufacturer of complete automation and pneumatic regulation systems.

Our flagship product is rotating pneumatic quarter-turn actuators which are compact, lightweight and highly reliable.

Subsequently, our company entered the Italian market with the production and sale of rubber-seated butterfly valves, double eccentric butterfly valves, ball valves and check valves.

In time at Sirca International we began marketing and producing accessories to actuate, control and regulate valves. These were installed on our own valves and actuators in order to offer our customers complete "assemblies" that are capable of meeting the most varied system requirements.

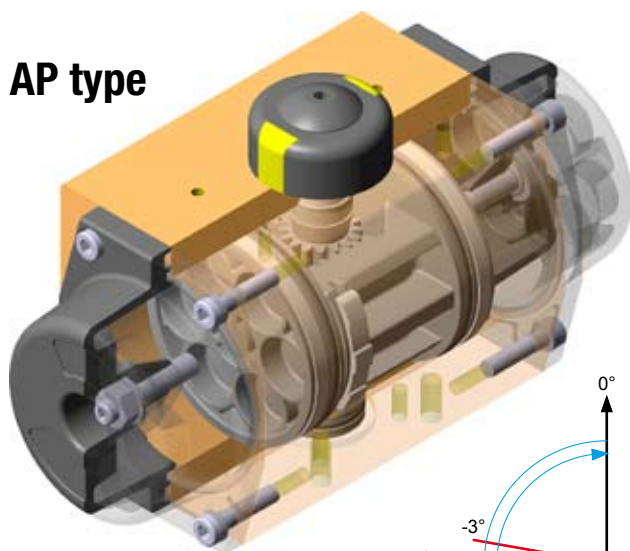
Beginning in the 1990s, our company began looking at foreign markets and in a short time we started exporting more than 60% of our production.

This type of market development requires continuous product innovation as well as continuous effort to maintain product competitiveness and quality.

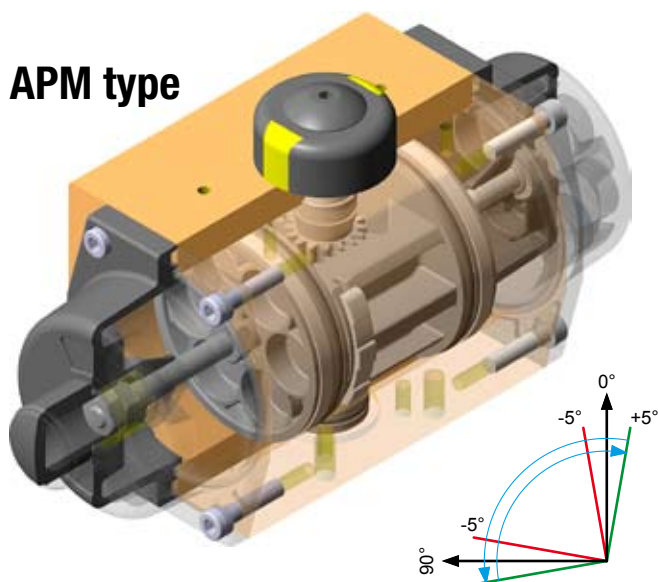
With this motivation and these objectives, with the arrival of the new millenium we at Sirca International began designing and producing the triple eccentric butterfly valve metal-seated that are currently top of the range of the valves produced at Sirca.

The main strong points of Sirca International SpA lie in our product quality, competitive price, large warehouse stocks and in the reliability of our services. These confirm our status as a Leading Company on the national and international markets.

AP type



APM type



Two type of model: **AP** and **APM** series.

AP series, with single adjustment, allows only the adjustment of the stroke of the pistons in opening position $90^\circ \pm 3^\circ$.

APM series, with double adjustment, allows to adjust the stroke of the pistons in closing and opening of $\pm 5^\circ$.

Dual piston rack and pinion design for compact construction, symmetric mounting piston. One compact design with identical body and end caps for double acting and spring return model.

Extruded aluminium body, available with two types of corrosion protection, gold anodised or hard anodised. All bodies are machined with CNC controlled machines in order to obtain the highest quality and precision.

End caps and pistons are made of die-cast aluminum. End caps are painted.

Pinion is made in nickel plated steel alloy. An anti-blowout system prevents the stem from slipping out of the actuator body.

All moving components, are equipped with special anti-friction rings or bearing.

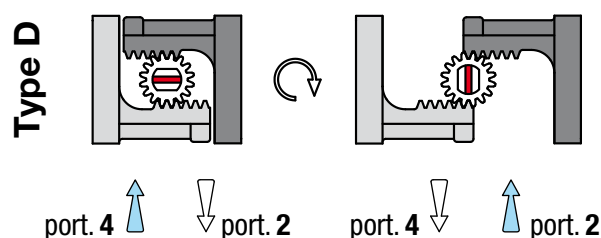
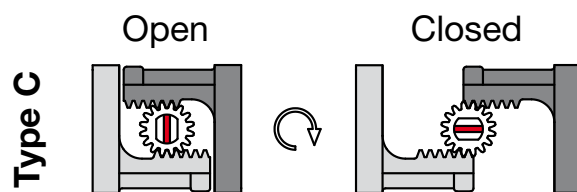
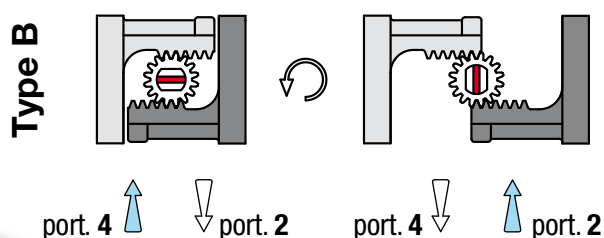
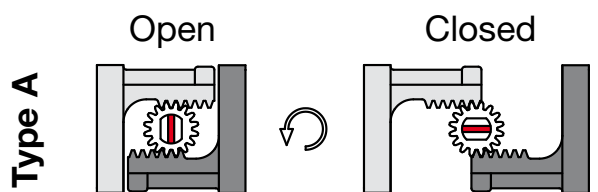
All springs are made with an encapsulated system that avoids the risk of accidents during the disassembly phases of the actuator.

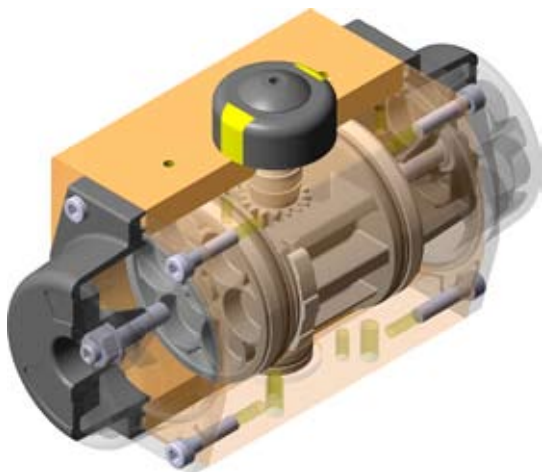
Internal and external stainless steel fasteners for long term corrosion resistance.

Conform to technical specifications:

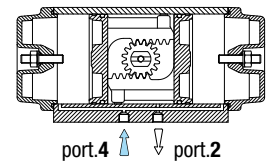
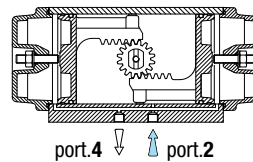
ISO 5211, DIN3337 and VDI / VDE 3845 NAMUR for product interchangeability and easy mounting of solenoids valve, limit switches and other accessories.

Mounting variation

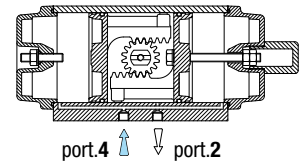
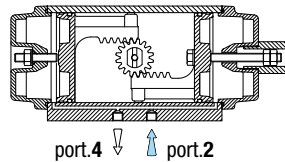




Series AP (DA)



Series APM (DA)



DOUBLE ACTING ACTUATOR (DA)

Counter clockwise output operation is achieved by inserting pressure into **Port '2'**, to force the pistons apart thus rotating the actuator pinion counter clockwise. During the operation, air from the outer chambers is exhausted through **Port '4'**. Clockwise output operation is achieved by reverse of the above and inserting pressure into **Port '4'**.

DATA REQUIRED FOR ACTUATOR SIZING

- 1) Valve torque (min. 25% safety recommended).
- 2) Double acting or spring return operation.
- 3) Minimum available operating pressure.

REMARK: the chosen torque valve, which fixes the type of actuator, has never to be lower than the requested torque value of the valve.

SELECTION OF DOUBLE ACTING ACTUATORS (DA)

Determine the required valve torque, this should include 25% safety margin, and the minimum operating pressure available. Refer to the pressure/torque table and select the minimum pressure column applicable. Follow this column down until a value not less than that required is found. Next read across to the left hand column and read the model number to be ordered.

EXAMPLE: Valve torque 80Nm plus 25% = 100 Nm Minimum operating pressure 5 bar. By reading down the 5 bar column a figure without below 119 Nm is 123 Nm The model number therefore shown in the left hand column is AP4DA.

DOUBLE ACTING TORQUE RATINGS (DA)

		OPERATING PRESSURE							
MODEL	bar p.s.i.	2 30	3 44	4 58	5 73	6 87	7 102	8 116	
AP0 DA	N m	2,4	3,6	4,8	6	7,3	8,5	9,7	
	lb f.in	21.4	32.1	42.8	53.5	65.1	75.8	86.5	
AP1 DA	N m	5,9	8,9	11,8	14,8	17,7	21,7	24,8	
	lb f.in	52.6	79.3	105.2	132	157.8	193.5	221.1	
AP2 DA	N m	9,4	14,1	18,8	23,5	28,2	32,9	37,6	
	lb f.in	83.8	125.7	167.7	209.6	251.5	293.5	335.4	
AP3 DA	N m	20	30	40	50	60	70	80	
	lb f.in	178.4	267.6	356.8	446	535.2	624.4	713.6	
AP3.5 DA	N m	34	51	68	85	102	119	136	
	lb f.in	303.3	454.9	606.5	758.2	909	1061.5	1213.2	
AP4 DA	N m	48	71	95	119	142	168	192	
	lb f.in	428.2	633.3	847.4	1061	1266.6	1498.5	1712.6	
AP4.5 DA	N m	87,2	130,8	174,4	218	261,6	305,2	348,8	
	lb f.in	777.8	1166.7	1555.6	1944.5	2333.4	2722.3	3111.2	
AP5 DA	N m	111	167	222	278	333	388.5	444	
	lb f.in	990.1	1489.6	1980.2	2479.7	2970.4	3465.4	3960.5	
AP5.5 DA	N m	157,6	236,4	315,3	394,1	473	551,8	630,6	
	lb f.in	1405.7	2108.6	2812.4	3515.3	4219.1	4922	5624.9	
AP6 DA	N m	227	340	454	567	680	794.5	908	
	lb f.in	2024.8	3032.8	4049.6	5057.6	6065.6	7087	8099.4	
AP8 DA	N m	426	638	851	1064	1276	1491	1704	
	lb f.in	3800	5691	7591	9491	11382	13299	15200	
AP10 DA	N m	1078	1617	2156	2695	3234	3773	4312	
	lb f.in	9615.8	14423.6	19231.5	24039.4	28847.3	33655.2	38463	
AP12 DA	N m	1880	2820	3760	4701	5641	6581	7522	
	lb f.in	16770	25155	33539	41933	50318	58703	67096	

NOTE: The output torque of selected actuator mentioned in the table are suitable also for APM series and the value should never be less the required valve torque.

Principle of operation SR



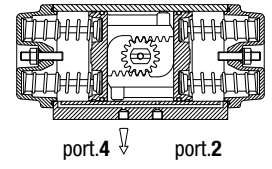
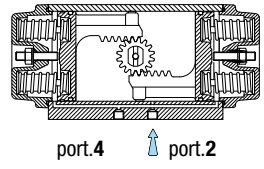
SPRING RETURN ACTUATORS (SR)

Pressure applied to **Port '2'** will cause the inner chambers to be pressurised, forcing the pistons outward to compress the spring. The pinion is rotated counterclockwise. Upon release of pressure through **Port '2'** the springs will exert pressure to close the pistons and rotate the pinion clockwise rapidly. This action will often be used to close a 90° turn valve in shutdown mode.

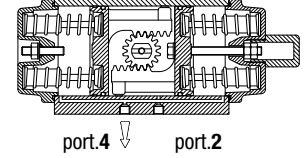
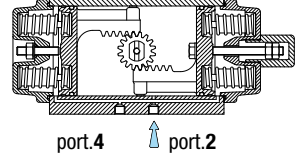
SELECTION OF SPRING RETURN ACTUATORS (SR)

Determine the required valve torque (this should include 25% safety margin), and the minimum operating pressure available. Select from the **"SPRING STROKE /"O"** table a value that is not less than the required valve torque (including safety margin). Next refer to the pressure table and select under your minimum pressure and **"90"** torque column a figure not less than required (including safety margin).

Series AP (SR)



Series APM (SR)



EXAMPLE: Valve torque 60 Nm plus 25% = 75 Nm. Checking the **"SPRING STROKE /"O"** column, it will be noted that the nearest value is 108 Nm. By following the line across to the vertical 5 bar **"90"** torque column, a figure of 109 Nm is shown therefore, the suitable actuators is the **AP5SR5**. In a normal valve shut-down situation the actuator would operate the valve to break out a less than 108 Nm. If the **"90"** torque at operating pressure is too low, continue down the column until an acceptable value is found, compare with the corresponding **"SPRING STROKE /"O"** column to ensure that this also is adequate. This model may be used.

RIGHT ARRANGEMENT OF SPRINGS



SPRING RETURN TORQUE RATINGS (SR)

MODEL	N° OF SPRINGS FOR EACH SIDE OF CAP	U.M. bar p.s.i.	SUPPLY PRESSURE													
			3		4		5		6		7		8		SPRING STROKE	
			0°	44°	0°	58°	0°	73°	0°	87°	0°	102°	0°	118°	90°	0°
AP1 SR	2	N m	6,5	5,4	9,4	8,3	12,4	11,3	15,3	14,2	19,3	18,2	22,4	21,3	3,5	2,4
		lb f.in	58.0	48.2	83.8	74.0	110.6	100.8	136.5	126.7	172.2	162.3	199.8	190.0	31.2	21.4
	3	N m	5,3	3,7	8,2	6,6	11,2	9,6	14,1	12,5	18,1	16,5	21,2	19,6	5,2	3,6
		lb f.in	47.3	33.0	73.1	58.9	99.9	85.6	125.8	111.5	161.5	147.2	189.1	174.8	46.4	32.1
	4	N m	4,1	1,9	7,0	4,8	10,0	7,8	12,9	10,7	16,9	14,7	20,0	17,8	7,0	4,8
		lb f.in	36.6	16.9	62.4	42.8	89.2	69.6	115.1	95.4	150.7	131.1	178.4	158.8	62.4	42.8
	5	N m	//	//	3,1	2,7	8,8	6,1	11,7	9,0	15,7	13,0	18,8	16,1	8,7	6,0
		lb f.in	//	//	27.7	24.1	78.5	54.4	104.4	80.3	140.0	116.0	167.7	143.6	77.6	53.5
	6	N m	//	//	//	//	7,6	4,3	10,5	7,2	14,5	11,2	17,6	14,3	10,5	7,2
		lb f.in	//	//	//	//	67.8	38.4	93.7	64.2	129.3	99.9	157.0	127.6	93.7	64.2
AP2 SR	2	N m	10,3	8,5	15,0	13,2	19,7	17,9	24,4	22,6	29,1	27,3	33,8	32,0	5,6	3,8
		lb f.in	91.9	75.8	133.8	117.7	175.7	159.7	217.6	201.6	259.6	243.5	301.5	285.4	50.0	33.9
	3	N m	8,4	5,7	13,1	10,4	17,8	15,1	22,5	19,8	27,2	24,5	31,9	29,2	8,4	5,7
		lb f.in	74.9	50.8	116.9	92.8	158.8	134.7	200.7	176.6	242.6	218.5	284.5	260.5	74.9	50.8
	4	N m	//	//	11,2	7,6	15,9	12,3	20,6	17,0	25,3	21,7	30,0	26,4	11,2	7,6
		lb f.in	//	//	99.9	67.8	141.8	109.7	183.8	151.6	225.7	193.6	267.6	235.5	99.9	67.8
	5	N m	//	//	//	//	14,0	9,5	18,7	14,2	23,4	18,9	28,1	23,6	14,0	9,5
		lb f.in	//	//	//	//	124.9	84.7	166.8	126.7	208.7	168.6	250.7	210.5	124.9	84.7
	6	N m	//	//	//	//	12,1	6,7	16,8	11,4	21,5	16,1	26,2	20,8	16,8	11,4
		lb f.in	//	//	//	//	107.9	59.8	149.9	101.7	191.8	143.6	233.7	185.5	149.9	101.7
AP3 SR	2	N m	22,0	18,0	32,0	28,0	42,0	38,0	52,0	48,0	62,0	58,0	72,0	68,0	12,0	8,0
		lb f.in	196.2	160.6	285.4	249.8	374.6	339.0	463.8	428.2	553.0	517.4	642.2	606.6	107.0	71.4
	3	N m	18,0	12,0	28,0	22,0	38,0	32,0	48,0	42,0	58,0	52,0	68,0	62,0	18,0	12,0
		lb f.in	160.6	107.0	249.8	196.2	339.0	285.4	428.2	374.6	517.4	463.8	606.6	553.0	160.6	107.0
	4	N m	//	//	24,0	16,0	34,0	26,0	44,0	36,0	54,0	46,0	64,0	56,0	24,0	16,0
		lb f.in	//	//	214.1	142.7	303.3	231.9	392.5	321.1	481.7	410.3	570.9	499.5	214.1	142.7
	5	N m	//	//	//	//	30,0	20,0	40,0	30,0	50,0	40,0	60,0	50,0	30,0	20,0
		lb f.in	//	//	//	//	267.6	178.4	356.8	267.6	446.0	356.8	535.2	446.0	267.6	178.4
	6	N m	//	//	//	//	26,0	14,0	36,0	24,0	46,0	34,0	56,0	44,0	36,0	24,0
		lb f.in	//	//	//	//	231.9	124.9	321.1	214.1	410.3	303.3	499.5	392.5	321.1	214.1

MODEL	N° OF SPRINGS FOR EACH SIDE OF CAP	U.M. bar p.s.i.	SUPPLY PRESSURE														SPRING STROKE											
			3		44		4		58		5		73		6				87		7		102		8		118	
			0°		90°		0°		90°		0°		90°		0°				90°		0°		90°		0°		90°	
			0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°	0°	90°		
AP3.5 SR	2	N m	41,5	30,0	58,5	47,0	75,5	64,0	92,5	81,0	109,5	98,0	126,5	115,0	21,0	9,5												
		lb f.in	370,2	267,6	521,8	419,2	673,5	570,9	825,1	722,5	976,7	874,2	1128,4	1025,8	187,3	84,7												
	3	N m	32,0	20,0	49,0	37,0	66,0	54,0	83,0	71,0	100,0	88,0	117,0	105,0	31,0	19,0												
		lb f.in	285,4	178,4	437,1	330,0	588,7	481,7	740,4	633,3	892,0	785,0	1043,6	936,6	276,5	169,5												
	4	N m	//	//	43,0	20,0	60,0	37,0	77,0	54,0	94,0	71,0	111,0	88,0	48,0	25,0												
		lb f.in	//	//	383,6	178,4	535,2	330,0	686,8	481,7	838,5	633,3	990,1	785,0	428,2	223,0												
	5	N m	//	//	//	//	53,0	33,0	70,0	50,0	87,0	67,0	104,0	84,0	52,0	32,0												
		lb f.in	//	//	//	//	472,8	294,4	624,4	446,0	776,0	597,6	927,7	749,3	463,8	285,4												
	6	N m	//	//	//	//	47,0	22,0	64,0	39,0	81,0	56,0	106,4	73,0	63,0	38,0												
		lb f.in	//	//	//	//	419,2	196,2	570,9	347,9	722,5	499,5	949,1	651,2	562,0	339,0												
AP4 SR	2	N m	52,7	42,4	76,7	66,4	100,7	90,4	123,7	113,4	149,7	139,4	173,7	175,2	28,6	18,3												
		lb f.in	470,1	378,2	684,2	592,3	898,2	806,4	1103,4	1011,5	1335,3	1243,4	1549,4	1562,8	255,1	163,2												
	3	N m	43,0	28,0	67,0	52,0	91,0	76,0	114,0	99,0	140,0	125,0	164,0	153,6	43,0	28,0												
		lb f.in	383,6	249,8	597,6	463,8	811,7	677,9	1016,9	883,1	1248,8	1115,0	1462,9	1370,1	383,6	249,8												
	4	N m	//	//	58,0	38,0	82,0	62,0	105,0	85,0	131,0	111,0	155,0	132,0	57,0	37,0												
		lb f.in	//	//	517,4	339,0	731,4	553,0	936,6	758,2	1168,5	990,1	1382,6	1177,4	508,4	330,0												
	5	N m	//	//	//	//	73,0	47,0	96,0	70,0	122,0	96,0	146,0	110,4	72,0	46,0												
		lb f.in	//	//	//	//	651,2	419,2	856,3	624,4	1088,2	856,3	1302,3	948,8	642,2	410,3												
	6	N m	//	//	//	//	64,0	33,0	87,0	56,0	113,0	82,0	137,0	88,8	86,0	55,0												
		lb f.in	//	//	//	//	570,9	294,4	776,0	499,5	1008,0	731,4	1222,0	792,1	767,1	490,6												
AP4.5 SR	2	N m	96,8	77,5	140,4	121,1	184,0	164,7	227,6	208,3	271,2	251,9	314,8	295,5	53,3	34,0												
		lb f.in	950,6	761,1	1378,7	1189,2	1806,9	1617,4	2235,0	2045,5	2663,2	2473,7	3091,3	2901,8	475,4	303,2												
	3	N m	79,8	50,9	123,4	94,5	167,0	138,1	210,6	181,7	254,2	225,3	297,8	268,9	79,9	51,0												
		lb f.in	783,6	499,8	1211,8	928,0	1639,9	1356,1	2068,1	1784,3	2496,2	2212,4	2924,4	2640,6	712,7	454,9												
	4	N m	//	//	106,4	67,8	150,0	111,4	193,6	155,0	237,2	198,6	280,8	242,2	106,6	68,0												
		lb f.in	//	//	1044,8	665,8	1473,0	1093,9	1901,2	1522,1	2329,3	1950,3	2757,5	2378,4	950,8	606,5												
	5	N m	//	//	//	//	133,0	84,7	176,6	128,3	220,2	171,9	263,8	215,5	133,3	85,0												
		lb f.in	//	//	//	//	1306,1	831,8	1734,2	1259,9	2162,4	1688,1	2590,5	2116,2	1189,0	758,2												
	6	N m	//	//	//	//	116,0	58,0	159,6	101,6	203,2	145,2	246,8	188,8	160,0	102,0												
		lb f.in	//	//	//	//	1139,1	569,6	1567,3	997,7	1995,4	1425,9	2423,6	1854,0	1427,2	909,8												
AP5 SR	2	N m	123,7	99,4	178,7	154,4	234,7	210,4	289,7	265,4	345,2	320,9	400,7	376,4	67,6	43,3												
		lb f.in	1103,4	886,6	1594,0	1377,2	2093,5	1876,8	2584,1	2367,4	3079,2	2862,4	3574,2	3357,5	603,0	386,2												
	3	N m	103,0	66,0	158,0	121,0	214,0	177,0	269,0	232,0	324,5	287,5	380,0	343,0	101,0	64,0												
		lb f.in	918,8	588,7	1409,4	1079,3	1908,9	1578,8	2399,5	2069,4	2894,5	2564,5	3389,6	3059,6	900,9	570,9												
	4	N m	//	//	136,0	87,0	192,0	143,0	247,0	198,0	302,5	253,5	358,0	309,0	135,0	86,0												
		lb f.in	//	//	1231,1	776,0	1712,6	1275,6	2203,2	1766,2	2698,3	2261,2	3193,4	2756,3	1204,2	767,1												
	5	N m	//	//	//	//	170,0	109,0	225,0	164,0	280,5	219,5	336,0	275,0	169,0	108,0												
		lb f.in	//	//	//	//	1516,4	972,3	2007,0	1462,9	2502,1	1957,9	2997,1	2453,0	1507,5	963,4												
	6	N m	//	//	//	//	148,0	75,0	203,0	130,0	258,5	185,5	314,0	241,0	203,0	130,0												
		lb f.in	//	//	//	//	1320,2	669,0	1810,8	1159,6	2305,8	1654,7	2800,9	2149,7	1810,8	1159,6												
AP5,5 SR	2	N m	179,8	136,4	258,7	215,3	337,5	294,1	416,4	373,0	495,2	451,8	574,0	530,6	100,0	56,6												
		lb f.in	1765,6	1339,4	2540,4	2114,2	3314,3	2888,1	4089,0	3662,9	4862,9	4436,7	5636,7	5210,5	892,0	504,8												
	3	N m	151,5	86,4	230,4	165,3	309,2	244,1	388,1	323,0	466,9	401,8	545,7	480,6	150,0	84,9												
		lb f.in	1487,7	848,4	2262,5	1623,2	3036,3	2397,1	3811,1	3171,9	4585,0	3945,7	5358,8	4719,5	1338,0	757,3												
	4	N m	//	//	202,0	115,3	280,8	194,1	359,7	273,0	438,5	351,8	517,3	430,6	200,0	113,3												
		lb f.in	//	//	1983,6	1132,2	2757,5	1906,1	3532,3	2680,9	4306,1	3454,7	5079,9	4228,5	1784,0	1010,6												
	5	N m	//	//	//	//	252,5	144,1	331,4	223,0	410,2	301,8	489,0	380,6	250,0	141,6												
		lb f.in	//	//	//	//	2479,6	1415,1	3254,3	2189,9	4028,2	2963,7	4802,0	3737,5	2230,0	1263,0												
	6	N m	//	//	//	//	224,1	94,1	303,0	173,0	381,8	251,8	460,6	330,6	300,0	170,0												
		lb f.in	//	//	//	//	2200,7	924,1	2975,5	1698,9	3749,3	2472,7	4523,1	3246,5	2676,0	1516,4												
AP6 SR	2	N m	257,0	200,0	371,0	314,0	484,0	427,0	597,0	540,0	711,5	654,5	825,0	768,0	140,0	83,0												
		lb f.in	2292,4	1784,0	3309,3	2800,9	4317,3	3808,8	5325,2	4816,8	6346,6	5838,1	7359,0	6850,6	1248,8	740,4												
	3	N m	215,0	130,0	329,0	244,0	442,0	357,0	555,0	470,0	669,5	584,5	783,0	698,0	210,0	125,0												
		lb f.in	1917,8	1159,6	2934,7	2176,5	3942,6	3184,4	4950,6	4192,4	5971,9	5213,7	6984,4	6226,2	1873,2	1115,0												
	4	N m	//	//	287,0	174,0	400,0	287,0	513,0	400,0	627,5	514,5	741,0	628,0	280,0	167,0												
		lb f.in	//	//	2560,0	1552,1	3568,0	2560,0	4576,0	3568,0	5597,3	4589,3	6609,7	5601,8	2497,6	1489,6												
	5	N m	//	//	//	//	358,0	217,0	471,0	330,0	585,5	444,5	699,0	558,0	350,0	209,0												
		lb f.in	//	//	//	//	3193,4	1935,6	4201,3	2943,6	5222,7	3964,9	6235,1	4977,4	3122,0	1864,3												
	6	N m	//	//	//	//	316,0	147,0	429,0	260,0	543,5	374,5	657,0	488,0	420,0	251,0												
		lb f.in	//	//	//	//	2818,7	1311,2	3826,7	2319,2	4848,0	3340,5	5860,4	4353,0	3746,4	2238,9												
AP8 SR	2	N m	478,0	386,0	691,0	599,0	904,0	812,0	1116,0	1024,0	1331,0	1239,0	1704,0	1452,0	252,0	160,0												
		lb f.in	4263,8	3443,1	6163,7	5343,1	8063,7	7243,0	9954,7	9134,1	11872,5	11051,9	15199,7	12951,8	2247,8	1427,2												
	3	N m	398,0	260,0	611,0	473,0	824,0	686,0	1036,0	898,0	1251,0	1113,0	1464,0	1326,0	378,0	240,0												
		lb f.in	3550,2	2319,2	5450,1	4219,2	7350,1	6119,1	9241,1	8010,2	11158,9	9928,0	13058,9	11827,9	3371,8	2140,8												
	4	N m	//	//	531,0	347,0	744,0	560,0	956,0	772,0	1171,0	987,0	1384,0	1200,0	504,0	320,0												
		lb f.in	//	//	4736,5	3095,2	6636,5	4995,2	8527,5	6886,2	10445,3	8804,0	12345,3	10704,0	4495,7	2854,4												
	5	N m	//	//	//	//	664,0	434,0	876,0	646,0	1091,0	861,0	1304,0	1074,0	630,0	400,0												
		lb f.in	//	//	//	//	5922,9	3871,3	7813,9	5762,3	9731,7	7680,1	11631,7	9580,1	5619,6	3568,0												
	6	N m	//	//	//	//	584,0	308,0	796,0	520,0	1011,0	735,0	1224,0	948,0	756,0	480,0												
		lb f.in	//	//	//	//	5209,3	2747,4	7100,3	4638,4	9018,1,																	

Technical features Pneumatic Actuator AP0÷AP12

Series	AP / APM DA Double Acting / SA Single Acting
Size range	AP0 ÷ AP12 (Ø32 mm to Ø330 mm)
Stroke	90° with single travel adjustment ±3° (AP series) 90° with double travel adjustment ±5° (APM series)
Pressure range	2 bar ÷ 8 bar for Double Acting 3 bar ÷ 8 bar for Single Acting
Torque range	2,4 ÷ 7500 Nm (21,4 ÷ 66875 lbf.in)
Operating temperature	-20 °C ÷ +80 °C (-4 °F ÷ +175 °F) standard
Design reference	UNI EN 15714-3, ISO 5211, VDI / VDE 3845
Flange interface	ISO 5211
Stem connection	Square or polygonal shape ISO 5211
Interface for pilot valve	NAMUR type
Accessories flange	VDI / VDE 3845, UNI EN 15714-3
Applications	They find their best application for actuation of quarter turn valves, such as: ball valve, butterfly valve, plug valve
Certifications	2014/34/UE ATEX, SIL IEC 61508 - IEC 61511 GOST-R, CU TR 10 CU TR 32

Air consumption for stroke (free air) - Liters

Model	AP1 DA/SR	AP2 DA/SR	AP3 DA/SR	AP3,5 DA/SR	AP4 DA/SR	AP4,5 DA/SR	AP5 DA/SR	AP5,5 DA/SR	AP6 DA/SR	AP8 DA/SR	AP10 DA/SR	AP12 DA/SR
Counter clockwise	0,08	0,12	0,24	0,48	0,68	1,00	1,40	1,60	3,20	5,30	14,20	22,00
Clockwise (DA only)	0,10	0,16	0,44	0,56	0,96	1,60	2,16	2,56	4,00	8,60	16,50	49,00

Air consumption for stroke (free air) - Cu.ft.

Model	AP1 DA/SR	AP2 DA/SR	AP3 DA/SR	AP3,5 DA/SR	AP4 DA/SR	AP4,5 DA/SR	AP5 DA/SR	AP5,5 DA/SR	AP6 DA/SR	AP8 DA/SR	AP10 DA/SR	AP12 DA/SR
Counter clockwise	0,0030	0,004	0,008	0,017	0,024	0,035	0,049	0,057	0,11	0,19	0,50	0,78
Clockwise (DA only)	0,0035	0,006	0,016	0,020	0,034	0,057	0,076	0,09	0,14	0,30	0,59	1,75

Weights (Kg)

Model (DA)	AP1 APM1	AP2 APM2	AP3 APM3	AP3,5 APM3,5	AP4 APM4	AP4,5 APM4,5	AP5 APM5	AP5,5 APM5,5	AP6 APM6	AP8 APM8	AP10 APM10	AP12 APM12
	1,00 1,05	1,42 1,44	2,54 2,62	3,68 3,78	5,10 5,15	8,24 8,33	10,10 10,38	13,94 14,86	19,66 20,40	36,60 37,70	77,00 78,30	150,00 156,00
Model (SR)	AP1 APM1	AP2 APM2	AP3 APM3	AP3,5 APM3,5	AP4 APM4	AP4,5 APM4,5	AP5 APM5	AP5,5 APM5,5	AP6 APM6	AP8 APM8	AP10 APM10	AP12 APM12
	1,12 1,16	1,56 1,60	3,10 3,18	4,30 4,40	6,20 6,25	9,67 9,76	12,62 12,90	17,09 18,01	23,86 24,60	44,82 45,93	101,00 102,30	192,00 198,00

Weights considering 6 (six) spring on each side of the caps

Weights (lbs)

Model (DA)	AP1 APM1	AP2 APM2	AP3 APM3	AP3,5 APM3,5	AP4 APM4	AP4,5 APM4,5	AP5 APM5	AP5,5 APM5,5	AP6 APM6	AP8 APM8	AP10 APM10	AP12 APM12
	2.20 2.31	3.13 3.17	5.60 5.78	8.11 8.33	11.24 11.35	18.17 18.36	22.27 22.88	30.73 32.76	43.34 44.97	80.69 83.11	169.76 172.62	330.69 343.92
Model (SR)	AP1 APM1	AP2 APM2	AP3 APM3	AP3,5 APM3,5	AP4 APM4	AP4,5 APM4,5	AP5 APM5	AP5,5 APM5,5	AP6 APM6	AP8 APM8	AP10 APM10	AP12 APM12
	2.47 2.56	3.44 3.53	6.83 7.01	9.48 9.70	13.67 13.78	21.32 21.52	27.82 28.44	37.68 39.71	52.60 54.23	98.81 101.26	222.67 225.53	423.29 436.51

Weights considering 6 (six) spring on each side of the caps

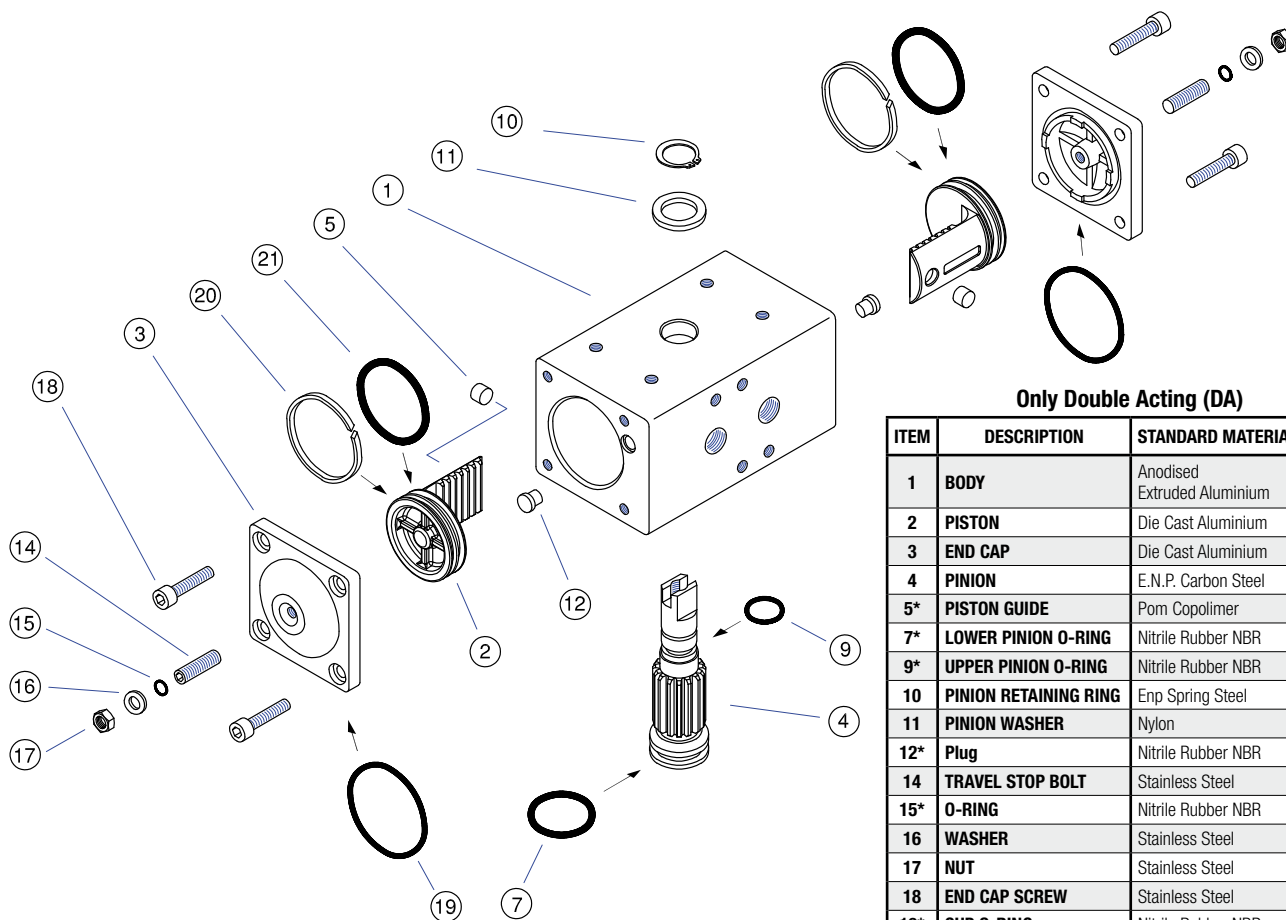
Opening / Closing Time (sec) at 5,5 bar - (80 p.s.i.)

Model	AP1	AP2	AP3	AP3,5	AP4	AP4,5	AP5	AP5,5	AP6	AP8	AP10	AP12
Double Acting (DA)	Less than 0,5	Less than 1	Less than 1	Less than 1	Less than 1	Less than 1	Less than 1,25	Less than 1,5	1,5 - 2	3 - 4	5 - 6	5 - 6
Spring Return (SR)	Less than 0,5	Less than 1	Less than 1	Less than 1	Less than 1	Less than 1	1,5 - 2	Less than 2	2 - 3	4 - 6	7 - 8	7 - 8

NOTE: The times indicated above are refer to bench-trial without torque applied. Actuator power supply: 5 bar.

NOTE: **AP0 model** see page 7 →

Exploded view Pneumatic Actuator APO DA - Standard material configuration

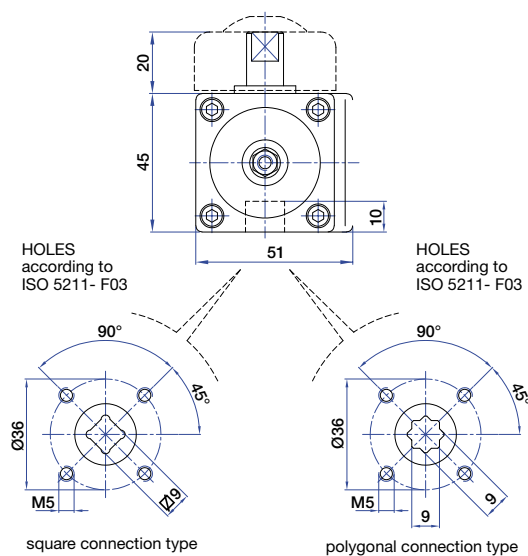
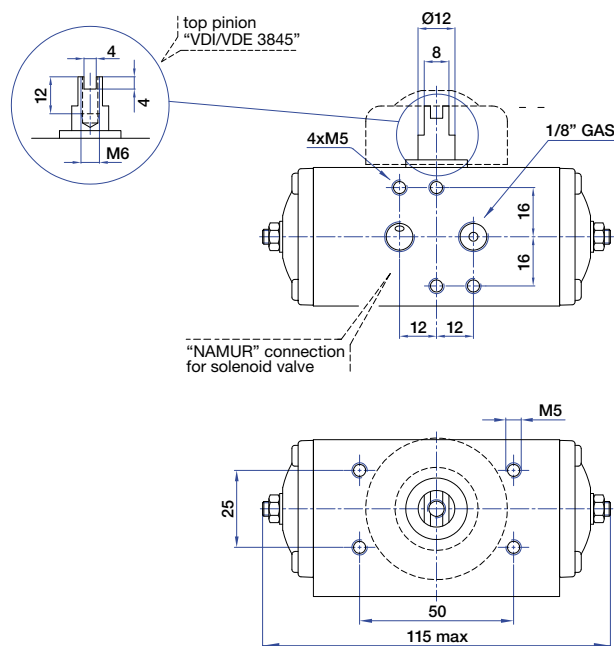


Only Double Acting (DA)

ITEM	DESCRIPTION	STANDARD MATERIALS	Q.TY
1	BODY	Anodised Extruded Aluminium	1
2	PISTON	Die Cast Aluminium	2
3	END CAP	Die Cast Aluminium	2
4	PINION	E.N.P. Carbon Steel	1
5*	PISTON GUIDE	Pom Copolimer	2
7*	LOWER PINION O-RING	Nitrile Rubber NBR	1
9*	UPPER PINION O-RING	Nitrile Rubber NBR	1
10	PINION RETAINING RING	Enp Spring Steel	1
11	PINION WASHER	Nylon	1
12*	Plug	Nitrile Rubber NBR	2
14	TRAVEL STOP BOLT	Stainless Steel	2
15*	O-RING	Nitrile Rubber NBR	2
16	WASHER	Stainless Steel	2
17	NUT	Stainless Steel	2
18	END CAP SCREW	Stainless Steel	8
19*	CUP O-RING	Nitrile Rubber NBR	2
20*	PISTON RING	Nylon	2
21*	PISTON O-RING	Nitrile Rubber NBR	2

* Suggested spare parts for maintenance included in spare parts kit

Overall dimensions - Technical features Pneumatic Actuator APO DA



TORQUE OUTPUT DOUBLE ACTING (DA)

OPERATING PRESSURE									
bar	2	3	4	5	6	7	8		
p.s.i.	29	44	58	73	87	102	116		
N m	2,4	3,6	4,8	6,0	7,3	8,5	9,7		
lb f.in	21.4	32.1	42.8	53.5	65.1	75.8	86.5		

AIR CONSUMPTION FOR STROKE (FREEAIR)

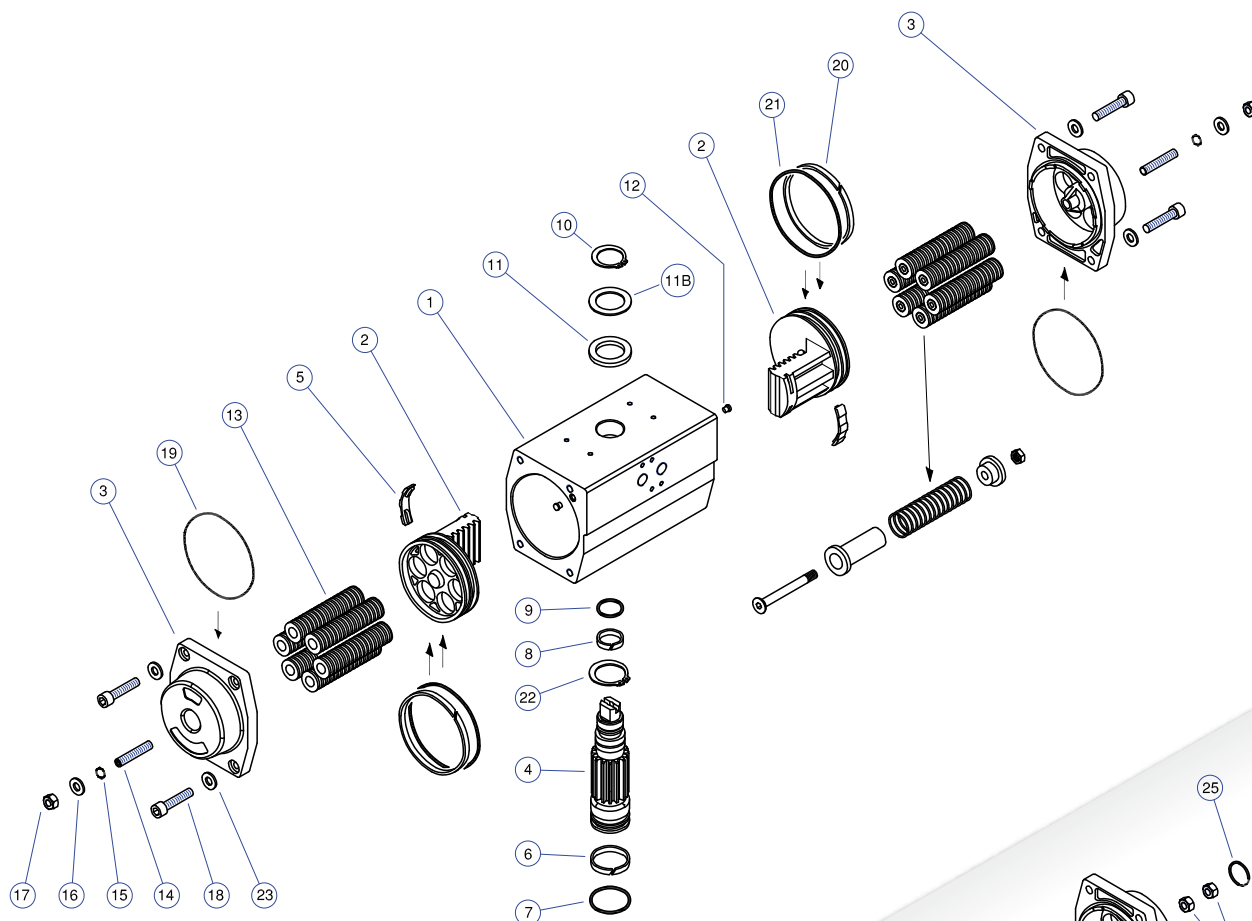
Counter Clockwise	Liters	0,04
	Cu.ft.	0.0014
Clockwise (DA only)	Liters	0,05
	Cu.ft.	0.0018

OPENING/CLOSING TIME (sec.) at 5.6 bar/80 p.s.i.

Double Acting	Less than 0,5 sec.
---------------	--------------------

Weight: Kg 0,51 - lbs. 1.12

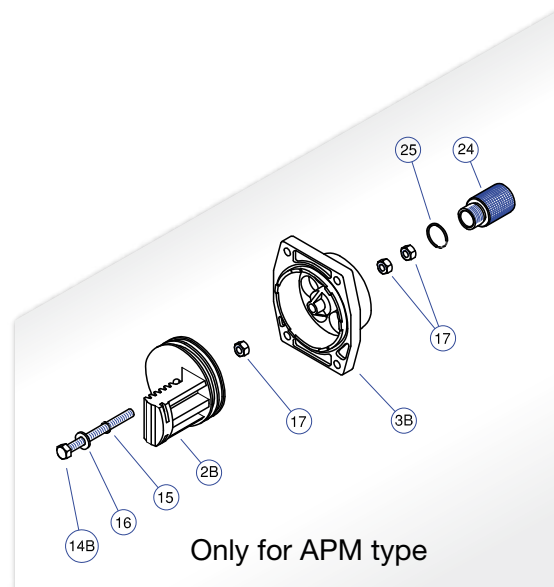
Exploded view Pneumatic Actuator AP1 ÷ AP10 - Standard material configuration



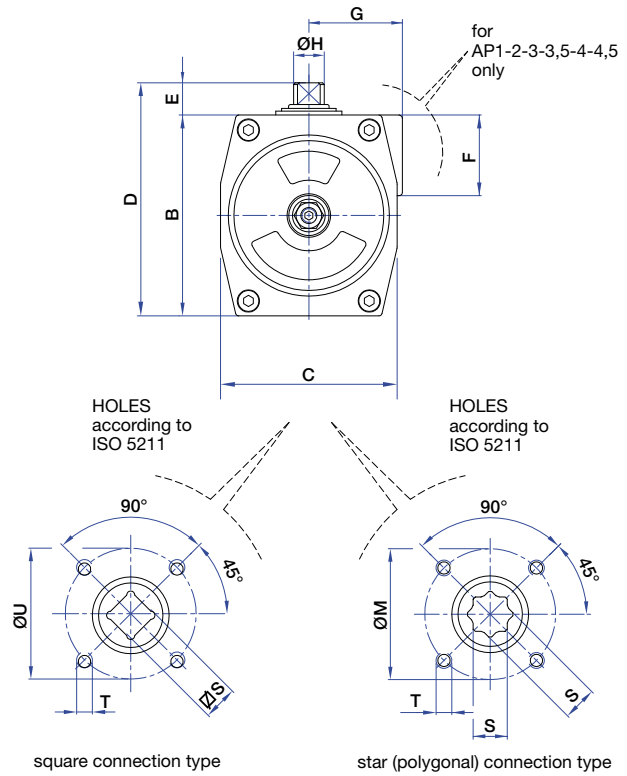
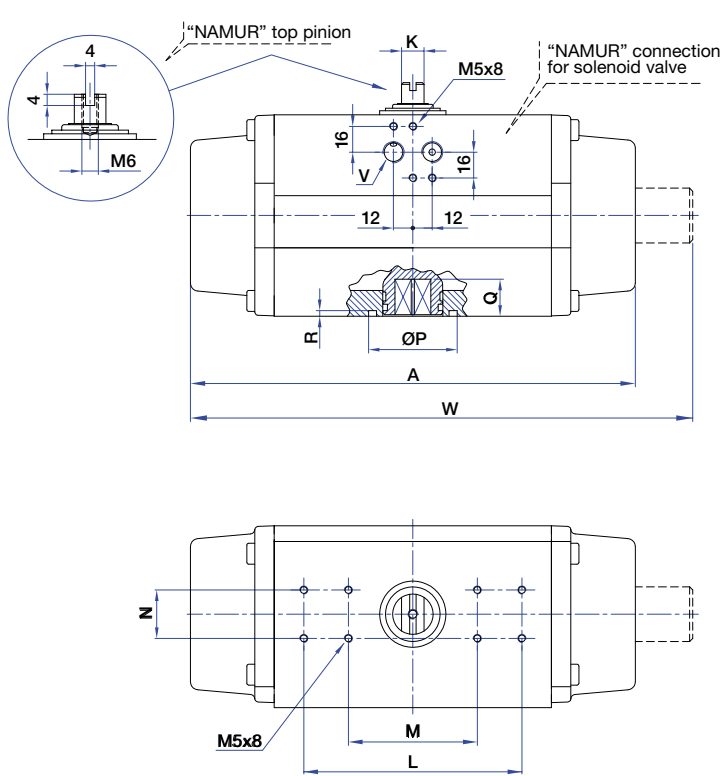
Double Acting (DA) and Spring Return (SR)

ITEM	DESCRIPTION	STANDARD MATERIALS	QUANTITY	
			AP	APM
1	BODY	Anodised Extruded Aluminium	1	1
2	PISTON	Die Cast Aluminium	2	1
2B	PISTON	Die Cast Aluminium	0	1
3	END CAP	Die Cast Aluminium	2	1
3B	END CAP	Die Cast Aluminium	0	1
4	PINION	E.N.P. Carbon Steel	1	1
5*	PISTON GUIDE	Pom Copolimer	2	2
6*	LOWER PINION	Ring Nylon	1	1
7*	LOWER PINION O-RING	Nitrile Rubber NBR	1	1
8*	UPPER PINION RING	Nylon	1	1
9*	UPPER PINION O-RING	Nitrile Rubber NBR	1	1
10	PINION RETAINING RING	Enp Spring Steel	1	1
11	PINION WASHER	Nylon	1	1
11B	STEEL PINION WASHER (only for AP10 model)	E.N.P. Carbon Steel	1	1
12*	PLUG	Nitrile Rubber NBR	2	2
13	SPRING (Cartridge)	Spring Steel Coated	4÷12	4÷12
14	TRAVEL STOP BOLT	Stainless Steel	2	1
14B	TRAVEL STOP SCREW	Stainless Steel	0	1
15*	O-RING	Nitrile Rubber NBR	2	1
16	WASHER	Stainless Steel	2	2
17	NUT	Stainless Steel	2	4
18	END CAP SCREW	Stainless Steel	8	8
19*	CUP O-RING	Nitrile Rubber NBR	2	2
21*	PISTON O-RING	Nitrile Rubber NBR	2	2
22	INTERNAL PINION RETAINING RING (on request)	Enp Spring Steel	1	1
23	WASHER SCREW	Stainless Steel	4÷8	4÷8
24	CUP PLUG	Aluminium	0	1
25*	O-RING	Nitrile Rubber NBR	0	1

* Suggested spare parts for maintenance included in spare parts kit



Overall dimensions AP1 ÷ AP10



MODEL	U.M.	A	W*	B	C	D	E	F	G	H	K	L	M	N	P	Q	R	☐S-S H11	T	U	V*	ISO 5211 std	ISO 5211 spec
AP1 DA/SR	mm	142	162	67	60	87	20	42	41	12	8	//	80	30	25	10	2	9/11**	M5/M6	36/50	1/8"	F03/F05	F04
	ins.	5.59	6.38	2.64	2.36	3.43	0.79	1.65	1.61	0.47	0.31	//	3.15	1.18	0.98	0.39	0.08	0.35/0.43**		1.42/1.97			
AP2 DA/SR	mm	155	171	83	73	103	20	42	44,5	12	8	//	80	30	30 / 35	12	2	11/14**	M5/M6	42/50	1/4"	*** F04 or F05	//
	ins.	6.10	6.73	3.27	2.87	4.06	0.79	1.65	1.75	0.47	0.31	//	3.15	1.18	1.18/1.38	0.47	0.08	0.43/0.55**		1.65/1.97			
AP3 DA/SR	mm	213	240	100	85	120	20	50	49,5	14	10	//	80	30	35	16	2	14/17**	M6/M8	50/70	1/4"	F05/F07	//
	ins.	8.33	9.45	3.94	3.35	4.72	0.79	1.97	1.95	0.55	0.39	//	3.15	1.18	1.38	0.63	0.12	0.43/0.67**		1.97/2.76			
AP3.5 DA/SR	mm	236	268	110	98	130	20	50	53	19	14	//	80	30	55	20	3,5	17/22**	M8	70	1/4"	F07	F05
	ins.	9.29	10.55	4.33	3.86	5.12	0.79	1.97	2.09	0.75	0.55	//	3.15	1.18	2.17	0.79	0.14	0.67/0.87**		2.76			
AP4 DA/SR	mm	276	304	125	110	145	20	50	58	19	14	//	80	30	55	20	3,5	17/22**	M8/M10	70/102	1/4"	F07/F10	//
	ins.	10.87	11.97	4.92	4.33	5.71	0.79	1.97	2.28	0.75	0.55	//	3.15	1.18	2.17	0.79	0.14	0.67/0.87**		2.76/4.02			
AP4.5 DA/SR	mm	310	350	142	128	172	30	58	69	28	20	130	80	30	70	24	3,5	17**/22	M10	102	1/4"	F10	F07
	ins.	12.20	13.78	5.59	5.04	6.77	1.18	2.28	2.72	1.10	0.79	5.12	3.15	1.18	2.76	0.94	0.14	0.67**/0.87		4.02			
AP5 DA/SR	mm	366	405	155	140	185	30	//	//	28	20	130	80	30	70	24	3,5	17**/22	M10	102	1/4"	F10	F07/F12
	ins.	14.41	15.94	6.10	5.51	7.28	1.18	//	//	1.10	0.79	5.12	3.15	1.18	2.76	0.94	0.14	0.67**/0.87		4.02			
AP5.5 DA/SR	mm	388	442	176	160	206	30	//	//	36	28	130	80	30	85	29	3,5	22**/27	M12	125	1/4"	F12	F10
	ins.	15.27	17.40	6.93	6.30	8.11	1.18	//	//	1.42	1.10	5.12	3.15	1.18	3.35	1.14	0.14	0.87**/1.06		4.92			
AP6 DA/SR	mm	468	500	200	175	230	30	//	//	36	28	130	80	30	85	29	3,5	22**/27	M12	125	1/4"	F12	F10
	ins.	18.42	19.68	7.87	6.89	9.06	1.18	//	//	1.42	1.10	5.12	3.15	1.18	3.35	1.14	0.14	0.87**/1.06		4.92			
AP8 DA/SR	mm	563	612	250	215	300	30	//	//	48	32	130	//	30	100	38	5	27**/36	M16	140	F14	F14	F12
	ins.	22.16	24.09	9.84	8.46	11.81	1.97	//	//	1.89	1.26	5.12	//	1.18	3.94	1.50	0.20	1.06**/1.42		5.51			
AP10 DA/SR	mm	750	838	335	290	385	50	//	//	48	32	130	//	30	130	50	5	36**/46	M20	165	1/4"	F16	F14
	ins.	29.53	32.99	13.19	11.42	15.16	1.97	//	//	1.89	1.26	5.12	//	1.18	5.12	1.97	0.20	1.42**/1.81		6.50			

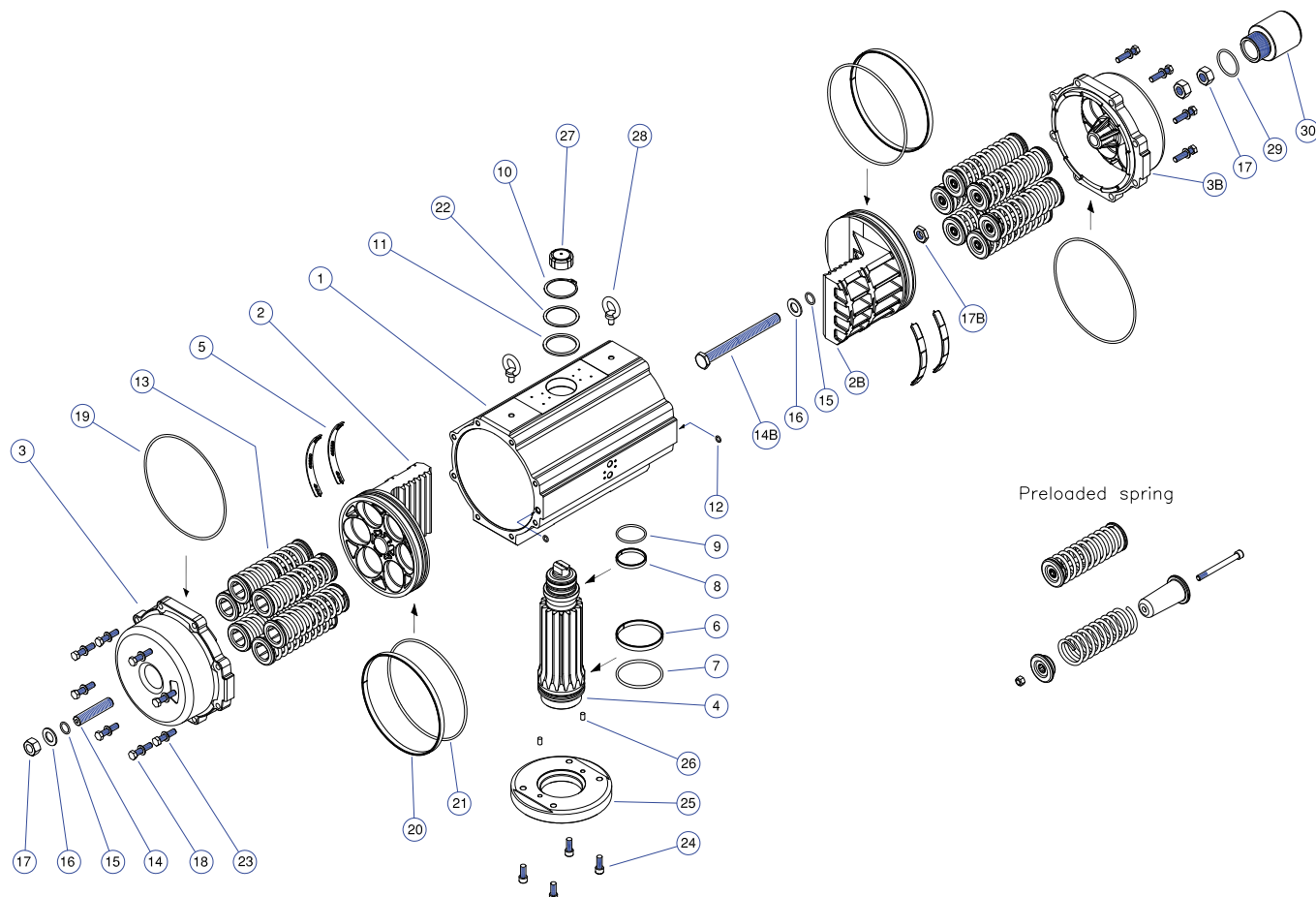
W* dimension only for APM series

** S dimension with (**) only request

V* dimensions threaded GAS or NPT

*** To be chosen when ordering

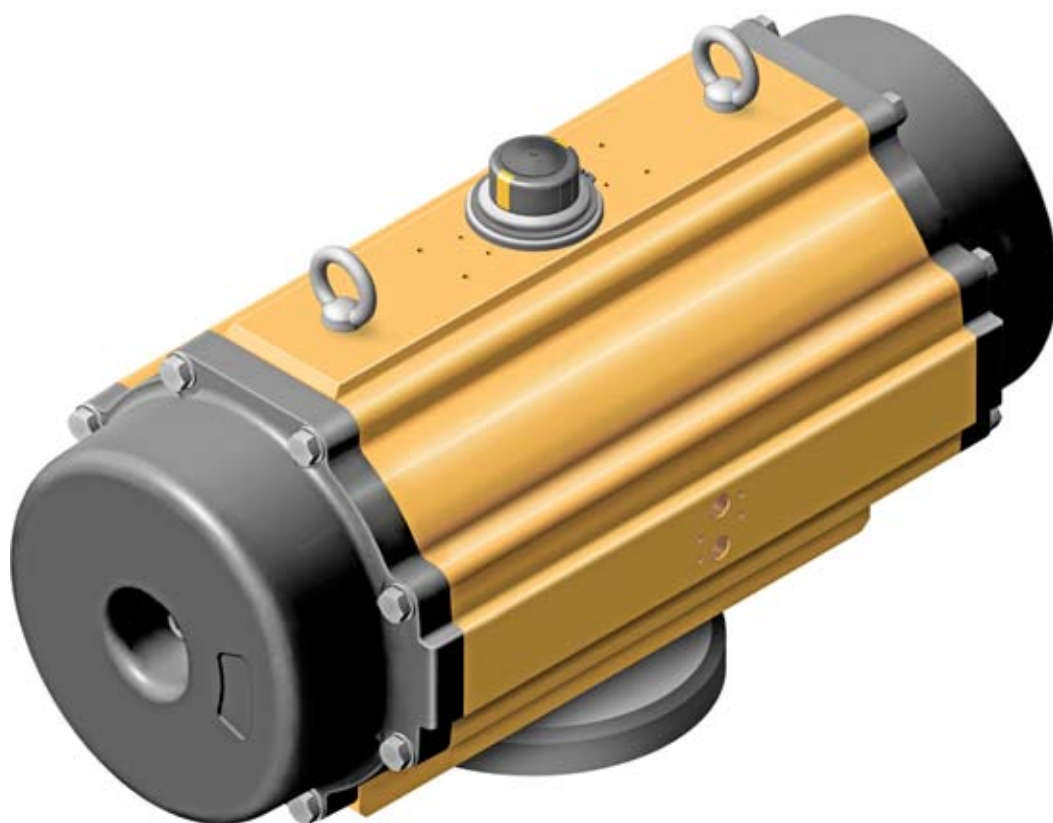
Exploded view Pneumatic Actuator AP12 - Standard material configuration (only APM Type)



Double Acting (DA) and Spring Return (SR)

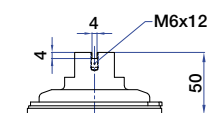
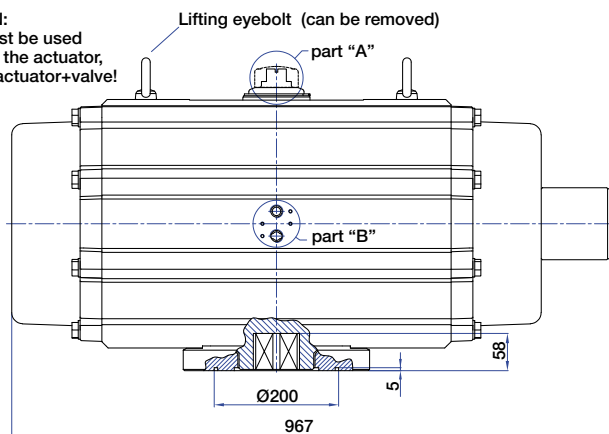
ITEM	DESCRIPTION	STANDARD MATERIALS	QUANTITY	
			AP	APM
1	BODY	Anodised Extruded Aluminium	1	1
2	PISTON	Die Cast Aluminium	2	1
2B	PISTON	Die Cast Aluminium	0	1
3	END CAP	Die Cast Aluminium	2	1
3B	END CAP	Die Cast Aluminium	0	1
4	PINION	E.N.P. Carbon Steel	1	1
5*	PISTON GUIDE	Pom Copolimer	4	4
6*	LOWER PINION RING	Nylon	1	1
7*	LOWER PINION O-RING	Nitrile Rubber NBR	1	1
8*	UPPER PINION RING	Nylon	1	1
9*	UPPER PINION O-RING	Nitrile Rubber NBR	1	1
10	PINION RETAINING RING	Enp Spring Steel	1	1
11	PINION WASHER	Nylon	1	1
12*	O-RING	Nitrile Rubber NBR	2	2
13	SPIRING (Cartridge)	Spring Steel Coated	4÷12	4÷12
14	TRAVEL STOP BOLT	Stainless Steel	2	1
14B	TRAVEL STOP SCREW	Stainless Steel	0	1
15*	O-RING	Nitrile Rubber NBR	2	1
16	WASHER	Stainless Steel	2	2
17	NUT	Stainless Steel	2	3
17B	NUT (LOW TYPE)	Stainless Steel	0	1
18	END CAP SCREW	Stainless Steel	16	16
19*	CUP O-RING	Nitrile Rubber NBR	2	2
21*	PISTON O-RING	Nitrile Rubber NBR	2	2
22	STEEL PINION WASHER	E.N.P. Carbon Steel	1	1
23	WASHER SCREW	Stainless Steel	16	16
24	FLANGE SCREW	Stainless Steel	4	4
25	FLANGE	Carbon Steel Coated	1	1
26	CILINDRIC PIN	Stainless Steel	2	2
27	INDICATOR or CAM	Polypropilene	1	1
28	EYE BOLT	Stainless Steel	2	2
29*	O-RING	Nitrile Rubber NBR	0	1
30	END CUP PLUG	Aluminium	0	1

* Suggested spare parts for maintenance included in spare parts kit

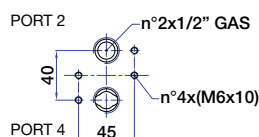


Overall dimensions

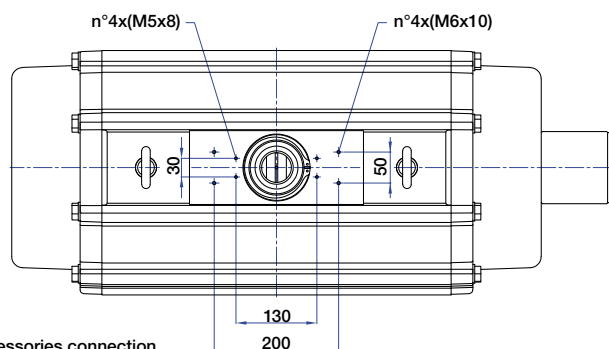
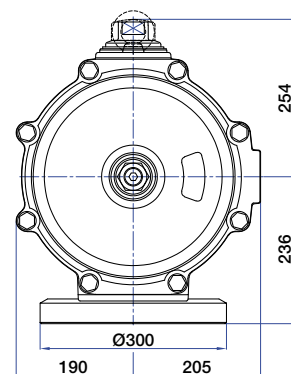
ATTENTION:
Eyebolt must be used
ONLY to lift the actuator,
NOT to lift actuator+valve!



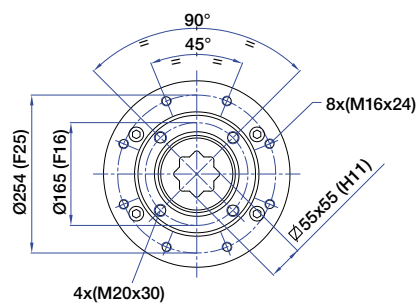
Part "A" scale 1: 2
Accessories connection
according to:
VDI/VDE 3845
UNI EN 15714-3



Part "B" scale 1: 2
Interface for directly
attached solenoid valve
according to:
VDI/VDE 3845
UNI EN 15714-3



Flange accessories connection
according to:
VDI/VDE 3845
UNI EN 15714-3



Flange connection
according to:
UNI EN ISO 5211

Pneumatic Rotary Actuators AP-APM series - Key code

MODEL		SPECIAL DRILLING		SPRINGS		THREAD		BODY COVERING		PINION CONNECTION		SPECIAL CONNECTION		END CAP FINISHING		POSITION INDICATOR		SEALS MATERIAL		SPECIAL EXECUTION	
AP0	00	F04	Z	* DA0	B	GAS	B	Gold anodizing	1	E.N.P. free cutting steel	09	Black epoxy coated	Indicator	1) Buna	Center ring	01					
AP1	01	F05/F07	Y	** S04	N	NPT	H	Hard anodizing	2	E.N.P. free cutting steel	11	Hard anodizing	Cam	2) Viton	0°-90° stroke regulation	03					
AP2 (F04)	2A	F07	X	S05		for NAMUR connection		Neutral anodizing	3	AISI303 stainless steel	14	E.N.P.	Without	3) Silicon							
AP2 (F05)	2B	F07/F12	W	S06			X	Grey anodizing	4	AISI303 stainless steel	17	Blue epoxy coated									
AP3	03	F10	V	S07			K	E.N.P.			22	RILSAN coated									
AP3,5	35	F12	U	S08			T	Coated P.T.F.E.			27	P.T.F.E. coated									
AP4	04	F14	J	S09							34										
AP4,5	45			S10							36										
AP5	05			S11																	
AP5,5	55			S12																	
AP6	06																				
AP8	08																				
AP10	10																				
AP12	12																				

DOUBLE STROKE ADJUSTMENT
On request **M**

AP **M** **01** **Y** **DA0** **BG** **1** **09** **B** **I** **S** **01**

1) - 20°C to +80°C
2) +20°C to +145°C
3) - 50°C to +95°C

* Double Action (DA) No Springs
** Spring Return (SR)
Total number of springs for action (from 4 to 12 springs)

LIMIT SWITCH BOX



PNEUMATIC POSITIONER



ELECTRO-PNEUMATIC
POSITIONER 4÷20 mA signal



LIMIT SWITCH BOX + ELECTRO-PNEUMATIC
POSITIONER 4÷20 mA signal



SOLENOID VALVE



DISANGEABLE GEAR BOX





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